



PERMIT GVA1081

Pursuant to:

Greater Vancouver Regional District Air Quality Management Bylaw No. 1082, 2008
and the BC Environmental Management Act, S.B.C 2003, c.53

Issued to:

Weir Canada Inc.
(the "Permittee")

To Authorize:

the discharge of air contaminants to the air from
an industrial rubber rebuilding facility

Located at:

18933 34A Avenue, Surrey, BC V3Z 1A7

Effective Period:

The terms and conditions set out in the Permit apply to the existing or planned works as of
February 15, 2018 and this permit will expire on October 29, 2032.

All previous versions of this Permit are hereby rescinded and rendered null and void.

Issued: November 09, 2017
Amended: February 15, 2018


R.H. (Ray) Robb, P. Eng.
District Director

SECTION 1 – AUTHORIZED EMISSION SOURCES

Authorization to discharge air contaminants from the authorized Emission Sources and Works listed below is subject to the specified terms and conditions.

Approximate locations of the emission sources are shown on the Site Plan in section 4.

EMISSION SOURCE 01: Rubber Adhesive Booth discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: **708** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **5500** h/y

MAXIMUM EMISSION QUALITY:

1. 1.6 mg/m³ Toluene
2. 6.3 mg/m³ Total Volatile Organic Compounds

WORKS AND PROCEDURES:

Fan is to be in operation during booth use, fitted with Chemco No. 2020HS2 filters (installed as per manufacturer's instructions).

- Stack height above ground level = 13.6 metres
- Internal stack diameter at stack top = 1.1 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

EMISSION SOURCE 02: Small Urethane Curing Oven discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: **15.35** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **1500** h/y
MAXIMUM PRIMARY BURNER INPUT FIRING RATE: **0.63** GJ/h


MAXIMUM EMISSION QUALITY:

1. 5% Opacity.

WORKS AND PROCEDURES:

Eastman Manufacturing Oven Model B-6191-2, controlled with a low NO_x, CO and aldehyde burner.
Good operating practices.

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- Stack height above ground level = 11.4 metres
- Internal stack diameter at stack top = 0.2 metres
- Minimum stack exit temperature = 105 °C
- Stack is capped

EMISSION SOURCE 03: Large Urethane Curing Oven discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: **21.94** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **1500** h/y
MAXIMUM PRIMARY BURNER INPUT FIRING RATE: **1.06** GJ/h

MAXIMUM EMISSION QUALITY:

1. 5% Opacity.

WORKS AND PROCEDURES:

Eastman Manufacturing Oven Model B-6191-1, controlled with a low NO_x, CO and aldehyde burner.
Maximum throughput of 0.2 L/h of urethane. Good operating practices.

- Stack height above ground level = 11.4 metres
- Internal stack diameter at stack top = 0.2 metres
- Minimum stack exit temperature = 105 °C
- Stack is capped


EMISSION SOURCE 04: Urethane Adhesive Booth discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: **227** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **565** h/y

MAXIMUM EMISSION QUALITY:

1. 0.08 mg/m³ Epichlorohydrin
2. 0.78 mg/m³ Ethylbenzene
3. 0.01 mg/m³ Hexachlorocyclopentadiene
4. 3.62 mg/m³ Methyl isobutyl ketone
5. 4 mg/m³ Toluene
6. 4 mg/m³ Total Hazardous Air Pollutants (Ethyl benzene, Methyl isobutyl ketone, Xylene, Epichlorohydrin, Hexachlorocyclopentadiene, Toluene) - the concentration prescribed applies as the sum of the concentrations of the individual Hazardous Air Pollutants
7. 13 mg/m³ Total Volatile Organic Compounds
8. 2.85 mg/m³ Xylene
9. 5% Opacity.

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WORKS AND PROCEDURES:

Emissions from booth are to be controlled with filter pads, together with good operating practices.

- Stack height above ground level = 13.6 metres
- Internal stack diameter at stack top = 0.7 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

EMISSION SOURCE 05: Urethane Adhesive Booth discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: 227 m³/min

MAXIMUM ANNUAL OPERATING HOURS: 565 h/y

MAXIMUM EMISSION QUALITY:

1. 0.08 mg/m³ Epichlorohydrin
2. 0.78 mg/m³ Ethylbenzene
3. 0.01 mg/m³ Hexachlorocyclopentadiene
4. 3.62 mg/m³ Methyl isobutyl ketone
5. 4 mg/m³ Toluene
6. 4 mg/m³ Total Hazardous Air Pollutants (Ethyl benzene, Methyl isobutyl ketone, Xylene, Epichlorohydrin, Hexachlorocyclopentadiene, Toluene) - the concentration prescribed applies as the sum of the concentrations of the individual Hazardous Air Pollutants
7. 13 mg/m³ Total Volatile Organic Compounds
8. 2.85 mg/m³ Xylene
9. 5% Opacity.


WORKS AND PROCEDURES:

Emissions from booth are to be controlled with filter pads, together with good operating practices.

- Stack height above ground level = 13.6 metres
- Internal stack diameter at stack top = 0.7 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

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EMISSION SOURCE 06: Paint Booth discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: 1133 m³/min
MAXIMUM ANNUAL OPERATING HOURS: 940 h/y

MAXIMUM EMISSION QUALITY:

1. 0.1 mg/m³ 2-Butoxyethanol
2. 0.5 mg/m³ Total Volatile Organic Compounds
3. 5% Opacity.

WORKS AND PROCEDURES:

Dual stage filter media together with good operating practices.

- Stack height above ground level = 13.6 metres
- Internal stack diameter at stack top = 1.2 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

EMISSION SOURCE 07: Rubber Buffing Room discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: 708 m³/min
MAXIMUM ANNUAL OPERATING HOURS: 2250 h/y

MAXIMUM EMISSION QUALITY:


1. 0.04 mg/m³ Particulate Matter
2. 5% Opacity.

WORKS AND PROCEDURES:

Rubber buffing and polishing area with filtered side draft hoods providing 90% control and filtered collection arms providing 99% control. Good operating practices.

- Stack height above ground level = 13.6 metres
- Internal stack diameter at stack top = 0.9 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

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EMISSION SOURCE 08: Grit Blast Booth discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: 566 m³/min
MAXIMUM ANNUAL OPERATING HOURS: 4500 h/y

MAXIMUM EMISSION QUALITY:

1. 0.2 mg/m³ Particulate Matter
2. 5% Opacity.

WORKS AND PROCEDURES:

Innovative Blast Technologies, pulse cleaning dust collector consisting of 25 cartridges with PM filter removal efficiency of 99% together with good operating practices. The baghouse is to be operated with a bag leak detector installed.

- Stack height above ground level = 6.3 metres
- Internal stack dimensions at stack top = 0.9 x 0.6 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

Upgraded works to achieve the restrictions specified above are to be completed by not later than February 28, 2018

EMISSION SOURCE 09: Nine Welding Stations discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: 229.5 m³/min
MAXIMUM ANNUAL OPERATING HOURS: 3000 h/y

MAXIMUM EMISSION QUALITY:


1. 5% Opacity.

WORKS AND PROCEDURES:

Each welding station is connected to an individual Nederman Modular Filter System, fitted with particle filter(s) to treat the emissions. Each filter system discharges out of an individual stack at a maximum flow rate of 25.5 m³/min (each). Good operating practices.

- Stack height above ground level = 10.5 metres
- Internal stack diameter at stack top = 0.2 metres
- Minimum stack exit temperature = 20 °C
- Stack is not capped

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SECTION 2 – GENERAL REQUIREMENTS AND CONDITIONS

A. AUTHORIZED WORKS, PROCEDURES AND SOURCES

Works and procedures, which this permit authorizes in order to control the discharge of air contaminants, shall be employed during all operating periods of the related sources. The Permittee shall regularly inspect and maintain all such works, procedures and sources.

The District Director must be provided with reasonable notice of any changes to or replacement of authorized works, procedures or sources. Any changes to or replacement of authorized works, procedures or sources must be approved by the District Director in advance of operation. For certainty, this does not include routine maintenance or repair.

The discharge criteria described in Section 1 of this permit are applicable on the issued or last amended date of this permit unless specified otherwise. If a date different to the issued or last amended date is specified, the existing works, procedures and sources must be maintained in good operating condition and operated in a manner to minimize emissions.

B. NOTIFICATION OF MONITORING NON-COMPLIANCE

The District Director must be notified immediately of any emission monitoring results, whether from a continuous emissions monitor or periodic testing, which exceed the quantity or quality authorized in Section 1 of this permit. Notification shall be made to Metro Vancouver's 24-hour number: 604-436-6777, or to regulationenforcement@metrovanancouver.org.

C. POLLUTION NOT PERMITTED

Notwithstanding any conditions in this permit, no person shall discharge or allow or cause the discharge of any air contaminant so as to cause pollution as defined in the Greater Vancouver Regional District Air Quality Management Bylaw No. 1082, 2008 and the Environmental Management Act.

D. BYPASSES

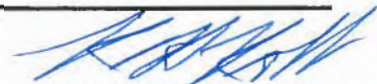
The discharge of air contaminants that have bypassed authorized control works is prohibited unless advance approval has been obtained and confirmed in writing from the District Director.

E. EMERGENCY PROCEDURES

In the event of an emergency or condition beyond the control of the Permittee that prevents effective operation of the authorized works or procedures or leads to unauthorized discharge, the Permittee shall:

1. Comply with all applicable statutory requirements;
2. Immediately notify the District Director of the emergency or condition and of contingency actions invoked or planned to mitigate adverse impacts and restore compliance; Notification shall be made to Metro Vancouver's 24-hour number: 604-436-6777; and

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3. Take appropriate remedial action for the prevention or mitigation of pollution.

The District Director may specify contingency actions to be implemented to protect human health and the environment while authorized works are being restored and/or corrective actions are being taken to prevent unauthorized discharges.

If an emergency situation results in a "spill" as defined in the Environmental Management Act Spill Reporting Regulation, the spill shall also be reported immediately to the Provincial Emergency Program by telephoning 1-800-663-3456.

F. AMENDMENTS

The terms and conditions of this permit may be amended, as authorized by applicable legislation. New works, procedures or sources or alterations to existing works, procedures or sources must receive authorization in advance of operation.

G. STANDARD CONDITIONS AND DEFINITIONS

Unless otherwise specified, the following applies to this permit:

1. Gaseous volumes are corrected to standard conditions of 20 degrees Celsius (°C) and 101.325 kilo Pascals (kPa) with zero percent moisture.
2. Contaminant concentrations from the combustion of specific fuel types are corrected to the following Oxygen content, unless specified otherwise:
 - 3% O₂ for natural gas and fuel oil; or
 - 8% O₂ for wood fuel
3. Where compliance testing is required, each contaminant concentration limit in this permit will be assessed for compliance based on a valid test using test methods approved by the District Director.
4. Visual opacity measurements are made at the point of maximum density, nearest the discharge point and exclude the effect of condensed, uncombined water droplets. Compliance determinations are based on a six-minute average in accordance with the United States Environmental Protection Agency (US EPA) Method 9: Visual Determination of the Opacity of Emissions from Stationary Sources. Continuous Emission Monitor System (CEMS) opacity compliance determinations are based on a one-hour average (taken from the top of each hour).
5. If authorized in Section 1 of this permit, standby fuel use is restricted to a maximum of 350 hours per year and to those periods during which the primary authorized fuel is not available. Fuel oil sulphur content shall not exceed 15 milligrams per kilogram (mg/kg) and emissions during fuel oil firing shall not exceed 10% opacity.
6. Definitions in the Environmental Management Act and Air Quality Management Bylaw apply to terminology used in this permit.
7. Threshold Limit Values (TLV) refer to the Time Weighted Average (TWA) exposure limits for substances specified in the American Conference of Governmental Industrial Hygienists Threshold Limit Values handbook, current on the latest date that this permit issuance or amendment came into effect.
8. Sulphur Oxides (SO_x) are expressed as Sulphur Dioxide.

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9. Nitrogen Oxides (NO_x) are expressed as Nitrogen Dioxide.
10. The Canadian Council of Ministers of the Environment (CCME) "Environmental Guidelines for Controlling Emissions of Volatile Organic Compounds from Aboveground Storage Tanks (PN1180)" shall be adhered to for all applicable tanks unless otherwise stated in this permit.
11. Authorized 'Maximum Annual Operating Hours' of 8760 hours per year for an emission source is equivalent to authorization for continuous operation of the emission source for an entire calendar year, including leap years.


H. RECORDS RETENTION

All records and supporting documentation relating to this permit must be kept for at least three years after the date of preparation or receipt thereof, and be made available for inspection within 48 hours of a request by an Officer.

I. HEATING, VENTILATION, AIR CONDITIONING AND INTERNAL COMBUSTION ENGINES

Air contaminants discharged from any natural gas-fired heating, ventilation or air conditioning system for buildings and any internal combustion engine located at the discharge site shall be maintained and operated in a manner prescribed by the manufacturer to ensure good combustion of the fuel with minimum discharge of air contaminants.

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SECTION 3 – REPORTING REQUIREMENTS

A. MONITORING REQUIREMENTS AND REPORTING

Unless otherwise approved in writing by the District Director prior to any sampling or analysis, all measurements shall be performed by an independent agency in accordance with Metro Vancouver Air Emissions Sampling Program Manual of Methods and Standard Operating Procedures and the BC Ministry of Environment Field Sampling Manual, as they may be amended from time to time. Any variance from these procedures must receive prior written approval from the District Director.

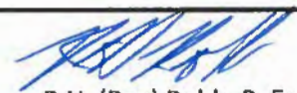
A minimum of 5 working days advance notice must be given prior to taking measurements required by this Monitoring and Sampling Program. Notification must be given to the Metro Vancouver Environmental Regulation & Enforcement Division (phone 604-436-6777, Fax 604-436-6707, email regulationenforcement@metrovancover.org).

Unless otherwise specified, sampling shall be performed under operating conditions representative of the previous 90 calendar days of operation. All field data and calculations must be submitted with monitoring results and they shall be reported in the metric units which are used in this permit. These submissions shall include process data relevant to the operation of the source of the emissions and the performance of the emission control works.

The Permittee shall conduct the following monitoring and sampling and submit electronic reports of the results to the District Director by the dates specified below using a password enabled web based application provided by Metro Vancouver.

#	EMISSION SOURCE	INITIAL DUE DATE	SUBSEQUENT DUE DATES	REQUIREMENT	PARAMETER(S)	TEST METHOD	REPORT TYPE
01.	01	October 31, 2018	On or before October 31 for each subsequent year.	Written report providing results of the volatile organic compounds assessment program. The sampling	Total Volatile Organic Compounds	EPA Test Method 25A	Stack

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#	EMISSION SOURCE	INITIAL DUE DATE	SUBSEQUENT DUE DATES	REQUIREMENT	PARAMETER(S)	TEST METHOD	REPORT TYPE
				program must adhere to the methodologies and criteria as outlined in the approved plan and must be conducted by qualified personnel.			
02.	04, 05	November 30, 2018	Every 4 years, on or before November 30 every fourth year.	Written report providing results of the hazardous air pollutants (including those specified in Section 1 of this permit) assessment program. The sampling program must adhere to the methodologies and criteria as outlined in the approved plan and must be conducted by qualified personnel.	Total Hazardous Air Pollutants	Those approved by the District Director	Stack

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B. INFORMATION REPORTING REQUIREMENTS

The Permittee shall submit electronic reports containing the required information to the District Director by the dates specified below using a password enabled web based application provided by Metro Vancouver.

#	EMISSION SOURCE	INITIAL DUE DATE	SUBSEQUENT DUE DATES	REQUIREMENT	REPORT TYPE
03.	02, 03	March 31, 2018	On or before March 31 for each subsequent year.	Written report providing details of the types and amounts of fuel burned in the preceding calendar year.	Fuel Use
04.	01, 02, 03, 04, 06, 07, 08, 09	March 31, 2018	On or before March 31 for each subsequent year.	Written report providing details of the total number of hours and days operated in the preceding calendar year. Detailed records are to be maintained in a written bound log or other format approved by the District Director and made available for inspection by Metro Vancouver staff for a minimum period of three years.	Operating Period
05.	Facility	March 31, 2018	On or before March 31 for each subsequent year.	Written report providing details of the types, amounts and end use of organic solvents and organic solvent-containing materials used in the preceding calendar year.	Solvent Use
06.	01, 02, 03, 04, 05, 06, 07, 08, 09, Facility	September 30, 2030	N/A	A written report of the findings of the best available control technology (BACT) for emissions from an industrial rubber rebuilding facility. The assessment must adhere to the methodologies and criteria as outlined in the approved plan and must be conducted by qualified personnel.	Information - Other
07.	01, 02, 03, 04, 05, 06,	April 30, 2018	N/A	Complaint management and communication plan is to be submitted to the District Director for review and written approval. The plan shall include	Information - Other

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#	EMISSION SOURCE	INITIAL DUE DATE	SUBSEQUENT DUE DATES	REQUIREMENT	REPORT TYPE
	07, 08, 09			procedures outlining how public complaints will be handled and documented. It will also describe the process that will be used to inform the local communities if odours are detected beyond the facility boundary.	
08.	08	March 31, 2018	On or before March 31 for each subsequent year.	Written report summarizing frequency and results of all inspections and maintenance carried out on the baghouse(s) . The report shall also include any actions, taken or proposed, to solve identified problems.	Baghouse
09.	01, 02, 03, 04, 05, 06, 07, 08, 09	May 31, 2018	Every 6 months from the initial due date, on or before the last day of each 6-month period, ending November 30, 2019.	Written report of the findings of the sampling and assessment program which assesses the impacts of the emissions from the facility on the nearby soil, plant tissue and water . The sampling and assessment program must adhere to the methodologies and criteria as outlined in the approved plan and must be conducted by qualified personnel.	Information - Other
10.	01, 02, 03, 04, 05, 06, 07, 08, 09, Facility	February 28, 2018	N/A	Written report prepared by a qualified person, submitted to the District Director for review, comment, and written approval, which outlines a plan to conduct a sampling and assessment program to assess the impacts of the emissions from the facility on nearby soil, plant tissue and water . This plan shall include but is not limited to the proposed area of impact for assessment, proposed baseline area, the proposed contaminants of concern, the proposed sampling and QA/QC methodologies, proposed frequency of sampling, number of samples for each sampling event, and assessment criteria for the analyses. Any sampling and analyses associated with this plan must be conducted by qualified personnel.	Information - Other

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#	EMISSION SOURCE	INITIAL DUE DATE	SUBSEQUENT DUE DATES	REQUIREMENT	REPORT TYPE
11.	01, 02, 03, 04, 05, 06, 07, 08, 09, Facility	October 31, 2021	Every 2 years, on or before October 31 every second year, ending September 30, 2032.	Written report of the findings of the sampling and assessment program which assesses the impacts of the emissions from the facility on the nearby soil, plant tissue and water. The sampling and assessment program must adhere to the methodologies and criteria as outlined in the approved plan and must be conducted by qualified personnel.	Information - Other
12.	01	July 31, 2018	N/A	Written sampling plan prepared by a qualified person, submitted to the district director for review, comment, and written approval, which outlines a program to measure the discharge rate and concentration of total volatile organic compounds in the stack emission. Any sampling and analyses associated with this plan must be conducted by qualified personnel.	Information - Other
13.	04, 05	August 31, 2018	N/A	Written sampling plan prepared by a qualified person, submitted to the district director for review, comment, and written approval, which outlines a program to assess the 1) measured discharge rate, 2) speciation of the hazardous air pollutants (including those specified in Section 1 of this permit) in the emissions, and 3) the concentration of hazardous air pollutants (including those specified in Section 1 of this permit) in the stack emission. Any sampling and analyses associated with this plan must be conducted by qualified personnel.	Information - Other
14.	01, 02, 03, 04, 05, 06, 07, 08, 09, Facility	September 28, 2029	N/A	Written report prepared by a qualified person, submitted to the District Director for review, comment, and written approval, which outlines a plan to assess the best available control technology for emissions from an industrial rubber rebuilding facility. The assessment must include:	Information - Other

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#	EMISSION SOURCE	INITIAL DUE DATE	SUBSEQUENT DUE DATES	REQUIREMENT	REPORT TYPE
				- Control technologies or equipment for particulate matter collection and recovery - Information on the feasibility of implementation, including approximate costs - Results of any control technology trials to reduce emissions from an industrial rubber rebuilding facility.	
15.	01, 02, 03, 04, 05, 06, 07, 08, 09, Facility	November 30, 2018	N/A	A communication plan to inform the local communities if odours are detected beyond the facility boundary. The communication plan shall include procedures outlining how public complaints will be handled and documented. The communication plan is to be submitted to the District Director for review and written approval.	Information - Other
16.	01, 02, 03, 04, 05, 06, 07, 08, 09, Facility	February 28, 2019	On or before February 28 for each subsequent year.	Written report summarizing all complaints regarding air emissions received directly by the Permittee for the previous calendar year from individuals in the neighbouring community. All complaints shall be anonymized and submitted along with a summary of any follow-up actions taken or proposed, including lab analysis reports of any collected sample material and analysis of ambient air quality monitoring data.	Information - Other

C. AMENDED OR ADDITIONAL REQUIREMENTS

Based on the results of the monitoring program, including the stack sampling results or any other information, the District Director may:

1. Amend the monitoring and reporting requirement of any of the information required by this Permit including plans, programs and studies.
2. Require additional investigations, tests, surveys or studies.

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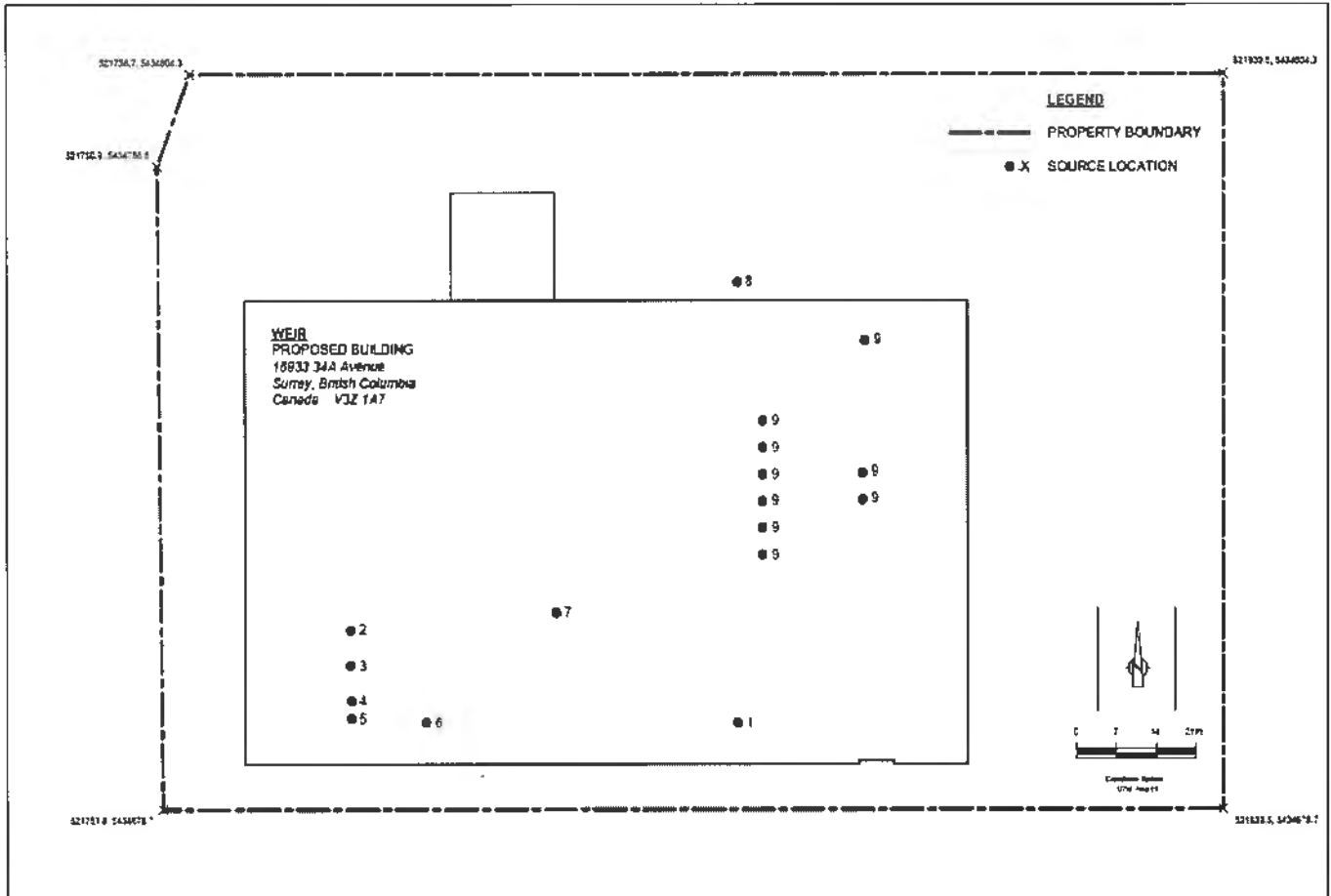
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SECTION 4 – SITE PLAN

LEGAL DESCRIPTION OF DISCHARGE SITE: PID029-430-372 Lot 19 Section 28 Township 7 New Westminster District Plan EPP41342

The following site plan is not to scale and the locations of the discharge points are approximate.



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[Signature]
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