



Greater Vancouver Regional District
4330 Kingsway, Burnaby, British Columbia, Canada V5H 4G8

General
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Air Quality and Source Control Department - Tel (604) 436-6700 Fax (604) 436-6707

PERMIT

(Under the provisions of the GVRD Air Quality Management Bylaw No. 725)

CANTERBURY COFFEE CORPORATION
IS AUTHORIZED TO DISCHARGE AIR CONTAMINANTS
FROM A COFFEE ROASTING PLANT
LOCATED AT 13840 MAYFIELD PLACE, RICHMOND, B.C. V6V 2E4

This Permit has been issued under the terms and conditions
prescribed in the attached Schedules A, B, C, D, E, F, G & H
for emission sources and works existing or planned on September 3, 1993.


ASSISTANT AIR QUALITY DIRECTOR

PERMIT NUMBER GVA0389

INDEX OF SCHEDULES

Schedule A Site Plan

Schedule B General Requirements

Schedule C Emission Monitoring, Sampling and Reporting Requirements

Schedule D Emission Sources and Discharge Points

Schedule E Authorized Rates of Discharge

Schedule F Authorized Discharge Criteria

Schedule G Authorized Works and Procedures

Schedule H Record of Permit Issuance Dates



Greater Vancouver Regional District

4330 KINGSWAY, BURNABY, BRITISH COLUMBIA, V5H 4G8. TELEPHONE 436-6700

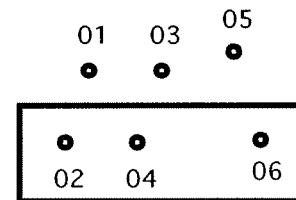
GVRD Air Quality Management Bylaw No. 725

SITE PLAN

Mayfield Place

Office

Mayfield Way



THE NUMBERED LOCATIONS OF THE DISCHARGE POINTS ARE APPROXIMATE N.T.S.

LOCATION MAP

Cambie Road

Knight Street

No. 6 Road

Mayfield Place

Mayfield Way

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

Schedule A to Permit No. GVA0389

SCHEDULE B - PAGE 1
to PERMIT GVA0389

A. OBJECTIVES AND AMENDMENTS

Ambient air quality guidelines and objectives are prescribed under provisions of applicable legislation. If the level of air quality as prescribed by these criteria is exceeded, the conditions of this Permit may be revised, in order that the desired air quality can be maintained. This Permit may also be amended for other reasons, as authorized by applicable legislation.

B. MAINTENANCE AND OPERATION OF WORKS

Works and procedures, which this Permit authorizes to control the discharge of air contaminants, shall be employed during all operating periods of the related facilities. The Permittee shall regularly inspect and maintain all such works in good repair.

C. EMERGENCY PROCEDURES

An emergency or other condition may prevent the continuous utilization of the above authorized works and procedures, or may result in a discharge of air contaminants which is not authorized by this Permit. If such a situation occurs, the Permittee shall report the circumstances of this event to the Greater Vancouver Regional District, Air Quality and Source Control Department at 436-6777 (24 hours), at the first available opportunity.

No discharge that has bypassed control works is authorized unless the Air Quality Director's approval has been obtained. In the event of an emergency, bypassing facilities may be used for such periods as are necessary to effect a shutdown of the related processes.

D. AIR CONDITIONING, HEATING AND VENTILATION SYSTEMS

Air contaminants discharged from any natural gas-fired air conditioning, heating or ventilation systems for buildings located at the discharge site are not specified in this Permit. These works shall be maintained and operated in a manner prescribed by the manufacturer to ensure good combustion of the fuel with minimum discharge of air contaminants. Notwithstanding the above, the Air Quality Director may at his discretion stipulate limits for emission of contaminants from these sources in the Permit at a future date under provisions of the Bylaw.

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE B - PAGE 2
to PERMIT GVA0389

E. GENERAL SITE RESTRICTIONS

No air contaminant(s) from any single source, or combination of sources shall pass the boundary of the property, described in Section H of this Schedule B, such that the Air Quality Director determines that air pollution has occurred.

F. ENGINEERING UNITS

The engineering units specified in this Permit are in accordance with the Metric System of measure. Approximate equivalent values for the British System can be calculated using the following conversion factors.

mg/m ³ x 0.000437	=	gr/cf
m ³ /min x 35.3	=	cf/min
kg/m ³ x 0.0624	=	lbs/cf
kg/L x 10.0	=	lbs/gal
mg/m ³ x 24.0/M	=	ppm (by volume)
GJ/h x 0.9478	=	MMBTU/h

where

m ³	=	cubic metre	min	=	minute
mg	=	milligram	cf	=	cubic feet
s	=	second	lb	=	pound
kg	=	kilogram	gal	=	gallon
L	=	litre	M	=	molecular weight
gr	=	grain	ppm	=	parts per million
GJ	=	GigaJoule	MMBTU	=	Million British Thermal Unit
			h	=	hour

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE B - PAGE 3
to PERMIT GVA0389

G. STANDARD CONDITIONS AND DEFINITIONS

Except where otherwise indicated, the following standard conditions and definitions apply to this Permit.

1. The Restrictions in the attached Schedules are maximum limits.
2. Gaseous volumes are corrected to dry conditions of 20° Celsius & 760mm Hg.
3. Particulate matter from combustion sources is corrected to 12% Carbon Dioxide.
4. Opacity is measured at the point of maximum density, nearest the discharge point.
5. Opacity measurements exclude the effect of condensed, uncombined water droplets.
6. Definitions in the Waste Management Act and GVRD Air Quality Management Bylaw No. 725 apply to terminology used in this Permit.
7. Threshold Limit Values (TLV) refer to the Time Weighted Average (TWA) exposure limits for substances specified in the American Conference of Governmental Industrial Hygienists Threshold Limit Values handbook for the years 1992 - 1993.
8. Any production, storage, transportation, handling, treatment, processing or ownership of a special waste must comply with the requirements of the Waste Management Act, Special Waste Regulation.

H. DESCRIPTION OF DISCHARGE SITE

The land from which the air contaminants are discharged is described as "Municipality of Richmond, Parcel Identifier 010-184-295, Lot 1, Section 32, Block 5 North, Range 5 West, New Westminster District, Plan 77066."

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE C - PAGE 1
to PERMIT GVA0389

This Schedule describes emission monitoring, sampling and reporting requirements.

The Permittee shall conduct the following monitoring and sampling program on the discharges and submit the results to the Air Quality Director. The need for increased or decreased monitoring may be reviewed periodically by the Air Quality Director.

EMISSION NUMBER	DUE DATE(S)	REQUIREMENT(S)
General	March 31, 1994 and annually thereafter	Written report detailing the types and amounts of principal products produced and principal raw materials used in the preceding calendar year.
General	March 31, 1994 and annually thereafter	Written report detailing the types and amounts of fuel burned in the preceding calendar year.
01, 03 & 05	< INSERT > <i>See requirement</i>	The temperatures referred to in Schedule G of this Permit shall be taken at a location which has received prior approval by the Air Quality Director and shall be continuously monitored and displayed in a conveniently visible location. The Permittee shall calibrate this temperature measurement system at the discretion of, and in a manner acceptable to, the Air Quality Director.

Emission testing and ambient air sampling and monitoring shall be undertaken by the Permittee, when required by the Air Quality Director.

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE D - PAGE 1
to PERMIT GVA0389

The authorized emission sources and discharge points located approximately as shown on Schedule A are:

EMISSION NUMBER	EMISSION SOURCE	DISCHARGE POINT
01	West Jabez Burns 23R Thermalo recirculating batch-type coffee roaster	Stack
02	Coffee bean cooler and bean conveying system associated with the West Jabez Burns coffee roaster	Stack
03	East Jabez Burns 23R Thermalo recirculating batch-type coffee roaster	Stack
04	Coffee bean cooler and bean conveying system associated with the East Jabez Burns coffee roaster	Stack
05	Jubilee direct-fired, non-recirculating, batch-type coffee roaster	Stack
06	Coffee bean cooler and bean conveying system associated with the Jubilee coffee roaster	Stack

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE E - PAGE 1
to PERMIT GVA0389

The authorized rates of discharge for the emission sources described in Schedule D are:

EMISSION NUMBER	MAXIMUM AUTHORIZED RATE OF DISCHARGE			NOTES & ADDITIONAL REQUIREMENTS
	FLOW m ³ /min	DURATION hours/day	FREQUENCY days/week	
01	81	8	5	
02	57	8	5	
03	81	8	5	
04	57	8	5	
05	122	8	5	
06	57	8	5	

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE F - PAGE 1
to PERMIT GVA0389

The authorized maximum discharge criteria for emission sources described in Schedule D are:

EMISSION NUMBER	PARAMETER	RESTRICTION	NOTES
01	Combustion Products	See notes	Typical products of natural gas combustion at a maximum firing rate of 1.055 GJ/h (1.0 MMBTU/h.).
03	Combustion Products	See notes	Typical products of natural gas combustion at a maximum firing rate of 1.371 GJ/h (1.3 MMBTU/h.).
05	Combustion Products	See notes	Typical products of natural gas combustion at a maximum firing rate of 0.5275 GJ/h (0.5 MMBTU/h.).
01 - 06	Odour	See notes	None past the plant boundary such that the Air Quality Director determines that air pollution has occurred.
01 - 06	Opacity	10 percent	
01 - 06	Particulate matter	120 mg/m ³	

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE G - PAGE 1
to PERMIT GVA0389

The authorized works and procedures to control the discharge of air contaminants from the emission sources described in Schedule D are indicated below. The Air Quality Director may require that further works be installed, if the existing works, in his opinion, do not provide an acceptable level of emission control. New works or alterations to existing works must be approved, in principle, by the Air Quality Director.

Where the Air Quality Director has specified that additional works are required, the maximum discharge criteria described in Schedule F of this Permit are applicable as specified by the Completion Date(s) listed below. Prior to the specified date(s) the existing control works and procedures must be maintained in good operating condition and operated in a manner to minimize emissions.

EMISSION NUMBER	COMPLETION DATE	DESCRIPTION OF WORKS/PROCEDURES
01, 03 & 05	Completed	Cyclone and a Services & Equipment Inc., Model 1700 afterburner operated at a minimum incinerator exit temperature of 650° Celsius together with good operating practices.
02, 04 & 06	Completed	Cyclone and related appurtenances.

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR

SCHEDULE H - PAGE 1
to PERMIT GVA0389

RECORD OF PERMIT ISSUANCE

DATE	ACTION	SECTIONS AFFECTED
November 30, 1992	Issuance	Face, Schedules A, B, C, D, E, F, G & H
September 3, 1993	Amended	Face, Schedules A, B, C, D, E, F, G & H

September 3, 1993


ASSISTANT AIR QUALITY DIRECTOR